

Oven Cleaner No. 461

		Wt. %
A	VAN GEL® B Magnesium Aluminum Silicate	2.00
	Water	76.25
B	Glycol Ether Solvent (DOWANOL®DB ¹)	10.00
	Sodium Hydroxide, 50% Solution	10.00
	Aminomethyl Propanol, 95%	1.50
	Sodium Cocoamphoacetate (Amphosol® 1C ²)	0.25

Procedure:

Step 1 – Sift the **VAN GEL® B** into an established vortex in water. Mix at maximum available shear until fully hydrated.

Step 2 – Add the Part B ingredients, mix well after each until uniform while avoiding air entrapment. Add the NaOH solution slowly, adjusting the mixing speed as necessary to compensate for the viscosity increase.

RAW MATERIAL SUPPLIERS

¹Dow Chemical, Midland, MI

²Stepan Company, Northfield, IL

TRADEMARKS

VAN GEL is a registered trademark of Vanderbilt Minerals, LLC.

Amphosol is a registered trademark of Stepan Company.

DOWANOL is a registered trademark of Dow Chemical Company.

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