

Fade Cream No. 283

		Wt. %
A	VEEGUM® K Magnesium Aluminum Silicate	2.00
	Water	68.05
B	Glycerin	4.00
	Triethanolamine	1.00
C	Stearic Acid	2.00
	Cetyl Alcohol	4.00
	Isopropyl Myristate	2.00
	Mineral Oil (and) Lanolin Alcohol (Vilvanolin™ L-101 ¹)	10.00
	Glyceryl Stearate (and) PEG-100 Stearate (Arlacel® 165 VEG ²)	3.00
D	Citric Acid	0.30
	Hydroquinone*	3.00
	Sodium Sulfite	0.40
	Sodium Metabisulfite	0.25
E	Preservative	q.s.

Procedure: While heating the water to 75°C, slowly add the **VEEGUM® K** while agitating at maximum available shear. Continue mixing until fully hydrated. Blend Part B and maintain temperature at 75°C. Blend the Part C oil phase ingredients and heat to 70°C. Add the oil phase to the water phase with good agitation; mix until uniform. Cool with mixing; add the citric acid at 65°C, the hydroquinone at 55°C, and the sodium sulfite and sodium metabisulfite at 45°C. Mix until cool and uniform.

*Consult local regulations concerning the use of hydroquinone.

RAW MATERIAL SUPPLIERS ¹ Lubrizol Advanced Materials, Inc., Cleveland, OH ² Croda Inc., Edison, NJ	TRADEMARKS VEEGUM is a registered trademark of Vanderbilt Minerals, LLC. Arlacel is a registered trademark of Uniqema Americas LLC. Vilvanolin is a trademark of Lubrizol Advanced Materials, Inc.
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