

Paint Stripper for Metal No. 248

		Wt. %
A	VEEGUM® T Magnesium Aluminum Silicate	0.75
	VANZAN® Xanthan Gum	0.25
	Water	65.50
B	Stepanate® SXS40 ¹ , Sodium Xylene Sulfonate, 40% liquid	1.00
	Foamphos NP-6 ² , Phosphate Ester	2.50
C	Sodium Hydroxide (50% Solution)	30.00

Procedure:

Step 1 – Prepare Part A by dry blending the **VEEGUM® T** and **VANZAN®**, then slowly sift the blend into an established vortex (or add sequentially). Mix at maximum available shear until the **VEEGUM T** is fully hydrated.*

Step 2 – Reduce mixing speed and, in the order listed, add Part B ingredients to Part A. Mix thoroughly while avoiding air entrapment.

Step 3 – Add Part C very slowly and mix until uniform.

*Refer to the VEEGUM®/VAN GEL® brochure for hydration guidelines.

Directions for use: Apply liberally with a brush to a painted metal surface. Allow to stand until the old finish is loosened from the surface (10 to 20 minutes). Remove old finish with a scraper or steel wool. Rinse surface with water.

Caution: Contains caustic. Wear skin and eye protection.

RAW MATERIAL SUPPLIERS

¹Stepan Company, Northfield, IL

²Alzo International, Inc., Sayreville, NJ

TRADEMARKS

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