

## **Moisturising Monoi Cream**

Formulation-No.: SMI 46/12c

| Phase | INCI  | Components/Supplier                                 | %         | Function                |
|-------|---|---|-----------|-------------------------|
| 1     | CETEARYL OLIVATE,<br>SORBITAN OLIVATE   | Olivem® 1000<br>(HallStar Italia)*                  | 4.00      | Emulsifier              |
|       | PRUNUS AMYGDALUS<br>DULCIS OIL, HYDROGE-<br>NATED VEGETABLE OIL,<br>COCONUT OIL,<br>GARDENIA TAHITENSIS<br>FLOWER, PARFUM | Monoï Butter<br>(HallStar-Biochemica)*              | 4.00      | Emollient               |
|       | COCOS NUCIFERA OIL,<br>GARDENIA TAHITENSIS<br>FLOWER, TOCOPHEROL  | Monoï de Tahiti Brut Toco<br>(Pacifique Sud)*       | 3.00      | Emollient               |
|       | OLEA EUROPAEA FRUIT<br>OIL  | Olive Oil – Ultra Refined<br>(HallStar-Biochemica)* | 5.00      | Emollient               |
|       | DODECYL OLIVATE   | Sensolene® Care DD<br>(HallStar Italia)*            | 5.00      | Emollient               |
|       | CETYL PALMITATE   | HallStar <sup>®</sup> 653 (HallStar)*               | 0.50      | Emollient               |
| П     | AQUA  | Water   | up to 100 | Carrier                 |
|       | TAMARINDUS INDICA<br>SEED<br>POLYSACCHARIDE   | Xilogel® (Indena)*                                  | 0.40      | Active                  |
|       | XANTHAN GUM   | Vanzan NF-C<br>(R.T. Vanderbilt)                    | 0.30      | Rheological<br>Modifier |
|       | SORBITOL  | Sorbitol  | 5.00      | Moisturiser             |
| III   | SODIUM BENZOATE,<br>POTASSIUM SORBATE   | Euxyl <sup>®</sup> K 712 (Schülke & Mayr)           | q.s.      | Preservative            |
|       | OLIVE LEAF EXTRACT,<br>AQUA   | Eurol® BT (HallStar Italia)                         | 0.50      | Antioxidant             |

\*distributed by C.H. Erbslöh

## Procedure:

Add Xilogel<sup>®</sup> and Xanthan Gum slowly to water while mixing well (phase II). Then add Sorbitol. Mix the ingredients of phase I. Heat phase I and II separately to 75°C. Add phase I slowly to phase II while stirring. Homogenize. Let the formulation cool down while stirring and add the ingredients of phase III (preservative, antioxidant) one after the other. Adjust the final pH to 5.0 with Citric Acid.

Appearance: off-white viscous emulsion pH: 5.0 Storage Stability: 3 months/40°C

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