

**Liquid Powder Foundation No. 577**

	<b>Wt. %</b>
<b>A</b>	<b>VANATURAL</b> <sup>®</sup> Bentonite Clay 3.00
	<b>VANZAN</b> <sup>®</sup> NF Xanthan Gum 0.70
	Water 81.27
	Pentylene Glycol (Hydrolite <sup>®</sup> -5 <sup>1</sup> ) 5.00
<b>B</b>	Iron Oxides (and) Microcrystalline Cellulose (C2-5 Yellow LLXLO <sup>2</sup> ) 0.40
	Iron Oxide (C.I. 77491) (and) Cellulose (C2-5 Red R-516L <sup>2</sup> ) 0.10
	Iron Oxide (C.I. 77499) (and) Cellulose (C2-5 Black BL-100 <sup>2</sup> ) 0.03
	Titanium Dioxide (and) Cellulose (and) Alumina (C2-5 TiO <sub>2</sub> CR-50 <sup>2</sup> ) 3.50
	Mica (and) Cellulose (C2-5 Sericite FSE <sup>2</sup> ) 4.00
<b>C</b>	PEG-14 Dimethicone (Abil <sup>®</sup> B 8843 <sup>3</sup> ) 2.00
<b>D</b>	Preservative q.s.

**Procedure:** Slowly add the **VANATURAL**<sup>®</sup> and **VANZAN**<sup>®</sup> NF sequentially or as a dry blend to the water agitated at maximum available shear. Mix until fully hydrated. Add the pentylene glycol, mixing until uniform. Blend Part B and add to A and mix until smooth. Add Part C and Part D in order; mix after each until smooth.

**RAW MATERIAL SUPPLIERS**
<sup>1</sup>Symrise, Teterboro, NJ

<sup>2</sup>Kobo Products, Inc., South Plainfield, NJ

<sup>3</sup>Evonik Goldschmidt Chemical Corporation, Hopewell, VA

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