

Skin Softening Cream No. 575

	Wt. %
A VANATURAL[®] or VANATURAL MC Bentonite Clay	2.0
Water	72.2
Butylene Glycol	5.0
B Glyceryl Stearate SE (Cutina [®] GMS SE ¹)	9.0
Cetyl Alcohol (Crodacol [™] C-95 NF ²)	1.2
Caprylic/Capric Triglyceride (Neobee [®] M-5 Cosmetic ³)	1.5
C12-15 Alkyl Benzoate (Finsolv [®] TN ⁴)	4.6
Decyl Oleate (Tegosoft [®] DO ⁵)	2.0
PEG-14 Dimethicone (Abil [®] B 8843 ⁵)	0.5
Phenyl Trimethicone (Dow Corning [®] 556 Cosmetics Grade Fluid ⁶)	2.0
C Preservative	q.s.

Procedure: While heating the water to 75°C, slowly add the **VANATURAL[®]** or **VANATURAL MC** while mixing at maximum available shear. Mix until fully hydrated. Add the butylene glycol, mixing until uniform. Maintain the water phase at 75°C. Blend the Part B oil phase ingredients and heat to 75-80°C. Add the oil phase to the water phase with good agitation; mix until uniform. Cool with mixing; add Part C when the emulsion is <30°C.

RAW MATERIAL SUPPLIERS
¹Cognis Corporation, Ambler, PA

²Croda, Inc., Edison, NJ

³Stepan Company, Northfield, IL

⁴Innospec Active Chemicals, Edison, NJ

⁵Evonik Goldschmidt Chemical Corporation, Hopewell, VA

⁶Dow Corning Corporation, Midland, MI

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