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of Product Development

VANDERBILT

Minerals Formula

Formula 032100
Clear Alkyd Varnish
ACTIV-8^{®1} Drier, Stabilizer and Accelerator

	<u>Pounds</u>	<u>Gallons</u>	<u>Kilograms</u>	<u>Liters</u>
Duramac [®] HS 57-5816 ²	520.0	62.8	62.17	63.24
Mineral Spirits	197.8	30.9	23.65	30.75
Exkin [®] No 2 ³	1.1	0.1	0.13	0.14
<i>Preblend the next five items and add:</i>				
Butyl alcohol	9.1	1.3	1.09	1.34
Xylene	9.1	1.3	1.09	1.27
ACTIV-8¹ Drier, Stabilizer and Accelerator	1.0	0.1	0.12	0.13
12 % Cobalt Cem-All ^{®4}	1.0	0.1	0.12	0.12
18% Zirconium Hex-Cem ^{®4}	27.8	3.4	3.34	3.01
<i>Mix at slow speed for 10 minutes.</i>				
TOTALS	766.9	100.0	91.71	100.00

PAINT PROPERTIES

Density	7.7 lbs/gal	0.917 g/ml
% Solids by weight	62.9	
% Solids by volume	56.4	
Calculated VOC	2.51 lbs/gal	302 g/L

RAW MATERIAL SUPPLIERS

- ¹Vanderbilt Minerals, LLC, Norwalk, CT
- ²Hexion Specialty Chemicals, Houston, TX
- ³CONDEA Servo LLC, South Plainfield, NJ
- ⁴OM Group, Inc., Cleveland, OH

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