Fade Cream No. 283

**A**
- **VEEGUM® K Magnesium Aluminum Silicate**: 2.00 Wt.%
- **Water**: 68.05

**B**
- **Glycerin**: 4.00
- **Triethanolamine**: 1.00

**C**
- **Stearic Acid**: 2.00
- **Cetyl Alcohol**: 4.00
- **Isopropyl Myristate**: 2.00
- **Mineral Oil (and) Lanolin Alcohol (Vilvanolin™ L-101)**: 10.00
- **Glyceryl Stearate (and) PEG-100 Stearate (Arlacel® 165 VEG)**: 3.00

**D**
- **Citric Acid**: 0.30
- **Hydroquinone***: 3.00
- **Sodium Sulfite**: 0.40
- **Sodium Metabisulfite**: 0.25

**E**
- **Preservative**: q.s.

**Procedure:** While heating the water to 75°C, slowly add the VEEGUM® K while agitating at maximum available shear. Continue mixing until fully hydrated. Blend Part B and maintain temperature at 75°C. Blend the Part C oil phase ingredients and heat to 70°C. Add the oil phase to the water phase with good agitation; mix until uniform. Cool with mixing; add the citric acid at 65°C, the hydroquinone at 55°C, and the sodium sulfite and sodium metabisulfite at 45°C. Mix until cool and uniform.

*Consult local regulations concerning the use of hydroquinone.

**RAW MATERIAL SUPPLIERS**
1. Lubrizol Advanced Materials, Inc., Cleveland, OH
2. Croda Inc., Edison, NJ

**TRADEMARKS**
- **VEEGUM** is a registered trademark of Vanderbilt Minerals, LLC.
- **Arlacel** is a registered trademark of Uniqema Americas LLC.
- **Vilvanolin** is a trademark of Lubrizol Advanced Materials, Inc.

*Rev01/31/2013*