“Green” Waterless Hand Cleaner No. 615

A | VAN GEL® SX Bentonite Clay (Bentonite (and) Xanthan Gum) 4.0
   Water 76.0

B | Propylene glycol, USP 5.0
   Sodium Lauryl Sulfate (Calfoam® SLS-301) 1.5
   Orange Oil (tech grade d-limonene2) 5.0
   C16-C18 Methyl Ester/Sodium Dioctyl Sulfosuccinate Surfactant Blend (Soygold 2500™ Rinseable Solvent3) 5.0

C | Juglans Regia (Walnut) Shell Powder (AD-9 Cosmetic Grade (Sterilized) 40/100 Walnut Shell Raw Material4) 3.5

D | Preservative q.s.

Procedure:
1. Sift the VAN GEL SX into an established vortex in the water. Mix until fully hydrated.
2. Add the Part B ingredients and mix thoroughly after each.
3. Sift in the ground walnut shell abrasive and mix thoroughly.
4. Add the preservative (Part D) and mix thoroughly.

Because of the solvents in the formula, verify compatibility with the intended packaging.

RAW MATERIAL SUPPLIERS
1Pilot Chemical Company, Cincinnati, OH
2Florida Chemical, Inc., Winter Haven, FL
3Ag Environmental Products, LLC, Omaha, NE
4Composition Materials Co., Inc., Milford, CT

TRADEMARKS
VAN GEL is a registered trademark of R.T. Vanderbilt Holding Company, Inc. or its respective wholly owned subsidiaries. Calfoam is a registered trademark of Pilot Chemical Corp. Soygold 2500 is a trademark of AG Environmental Products, LLC.