Formula 042099  
Interior Texture Paint  
DARVAN® 7-N¹ Dispersing Agent, PYRAX® WA¹ Pyrophyllite,  
VANSIL® WG¹ Wollastonite Silicate, VANZAN¹ Xanthan Gum Stabilizer

### DISPERSION

<table>
<thead>
<tr>
<th>Material</th>
<th>Pounds</th>
<th>Gallons</th>
<th>Kilograms</th>
<th>Liters</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>515.4</td>
<td>61.8</td>
<td>61.1</td>
<td>61.14</td>
</tr>
<tr>
<td>VANZAN¹ Xanthan Gum</td>
<td>10.2</td>
<td>1.0</td>
<td>1.2</td>
<td>1.53</td>
</tr>
</tbody>
</table>

*Disperse at high speed for 15 minutes.*

*Reduce speed and add:*

**DARVAN 7-N¹** Dispersing Agent  
8.2  

**Triton® CF 10⁴**  
2.0  

**Texanol⁵**  
6.1  

**Drewplus® L 475⁴**  
1.0  

**Ti-Pure® R 900⁷**  
50.0  

**VANSIL WG¹** Wollastonite  
75.0  

**PYRAX WA¹** Pyrophyllite  
440.0

*Mix at medium speed for 15 minutes.*

*High shear will damage the acicular wollastonite particles. Reduce speed for let down.*

### LET DOWN

**Drewplus® L 475⁴**  
1.0  

**Everflex® GT Latex⁶**  
102.7

*Mix at slow speed for 10 minutes.*

### TOTALS

<table>
<thead>
<tr>
<th></th>
<th>Pounds</th>
<th>Gallons</th>
<th>Kilograms</th>
<th>Liters</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1211.6</td>
<td>100.0</td>
<td>144.6</td>
<td>100.00</td>
</tr>
</tbody>
</table>

### PAINT PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
</table>
| Density             | 12.1 lbs/gal  
                     | 1.45 g/ml |
| % Solids by weight  | 52.1    |
| % Solids by volume  | 30.6    |
| % PVC               | 81      |
| Pigment to binder ratio | 10:1  |
| Calculated VOC      | 0.19 lbs/gal  
                     | 22 g/l |

### RAW MATERIAL SUPPLIERS

¹Vanderbilt Minerals, LLC, Norwalk, CT  
²Dow Chemical, Midland, MI  
³Eastman Chemical Company, Kingsport, TN  
⁴Ashland, Inc., Columbus, OH  
⁵E.I. du Pont de Nemours & Company, Wilmington, DE  
⁶Owensboro Specialty Polymers, Owensboro, KY

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