Formula 032806
Ready Mix Joint Compound
DARVAN® 811¹ Dispersant, PYRAX® B¹ Pyrophyllite

<table>
<thead>
<tr>
<th></th>
<th>Pounds</th>
<th>Gallons</th>
<th>Kilograms</th>
<th>Liters</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>420.0</td>
<td>50.4</td>
<td>50.37</td>
<td>50.37</td>
</tr>
<tr>
<td>Dibutyl Phthalate</td>
<td>10.0</td>
<td>1.1</td>
<td>1.20</td>
<td>1.14</td>
</tr>
<tr>
<td>DARVAN 811¹ Dispersant</td>
<td>7.5</td>
<td>0.7</td>
<td>0.90</td>
<td>0.69</td>
</tr>
<tr>
<td>Dolocron® 45-12²</td>
<td>700.0</td>
<td>30.0</td>
<td>83.94</td>
<td>29.98</td>
</tr>
<tr>
<td>PYRAX B¹ Pyrophyllite</td>
<td>140.0</td>
<td>6.0</td>
<td>16.79</td>
<td>6.00</td>
</tr>
<tr>
<td>ATTAGEL™ 50³</td>
<td>27.5</td>
<td>1.4</td>
<td>3.30</td>
<td>1.40</td>
</tr>
<tr>
<td>Methocel® 240 S⁴</td>
<td>7.5</td>
<td>0.9</td>
<td>0.90</td>
<td>0.90</td>
</tr>
<tr>
<td>Everflex® GT Latex⁵</td>
<td>85.0</td>
<td>9.5</td>
<td>10.19</td>
<td>9.53</td>
</tr>
</tbody>
</table>

Mix at medium speed for 10 minutes.

TOTALS: 1397.5 pounds, 100.0 gallons, 167.59 kilograms, 100.01 liters

PAINT PROPERTIES
Density: 14.0 lbs/gal, 1.68 g/ml
% Solids by weight: 66.0%
% Solids by volume: 43.3%
% PVC: 87.8%
Pigment to binder ratio: 17.96:1
Calculated VOC: 0 lbs/gal, 0 g/l

RAW MATERIAL SUPPLIERS
¹Vanderbilt Minerals, LLC, Norwalk, CT
²Specialty Minerals Inc., Bethlehem, PA
³BASF Corporation, Florham Park, NJ
⁴Dow Chemical Company, Midland, MI
⁵Owensboro Specialty Polymers, Owensboro, KY

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