Formula 032100
Clear Alkyd Varnish
ACTIV-8\textsuperscript{1} Drier, Stabilizer and Accelerator

<table>
<thead>
<tr>
<th>Substance</th>
<th>Pounds</th>
<th>Gallons</th>
<th>Kilograms</th>
<th>Liters</th>
</tr>
</thead>
<tbody>
<tr>
<td>Duramac\textsuperscript{2}</td>
<td>520.0</td>
<td>62.8</td>
<td>62.17</td>
<td>63.24</td>
</tr>
<tr>
<td>Mineral Spirits</td>
<td>197.8</td>
<td>30.9</td>
<td>23.65</td>
<td>30.75</td>
</tr>
<tr>
<td>Exkin\textsuperscript{3} No 2\textsuperscript{2}</td>
<td>1.1</td>
<td>0.1</td>
<td>0.13</td>
<td>0.14</td>
</tr>
</tbody>
</table>

*Preblend the next five items and add:*

- Butyl alcohol                  | 9.1    | 1.3     | 1.09      | 1.34   |
- Xylene                         | 9.1    | 1.3     | 1.09      | 1.27   |
- ACTIV-8\textsuperscript{1} Drier, Stabilizer and Accelerator | 1.0    | 0.1     | 0.12      | 0.13   |
- 12 % Cobalt Cem-All\textsuperscript{4} | 1.0    | 0.1     | 0.12      | 0.12   |
- 18% Zirconium Hex-Cem\textsuperscript{4} | 27.8   | 3.4     | 3.34      | 3.01   |

*Mix at slow speed for 10 minutes.*

**TOTALS**

|                  | 766.9  | 100.0   | 91.71     | 100.00 |

**PAINT PROPERTIES**

- **Density**
  - 7.7 lbs/gal
  - 0.917 g/ml
- **% Solids by weight**
  - 62.9
- **% Solids by volume**
  - 56.4
- **Calculated VOC**
  - 2.51 lbs/gal
  - 302 g/L

**RAW MATERIAL SUPPLIERS**

- Vanderbilt Minerals, LLC, Norwalk, CT
- Hexion Specialty Chemicals, Houston, TX
- CONDEA Servo LLC, South Plainfield, NJ
- OM Group, Inc., Cleveland, OH

**TRADEMARKS**

- ACTIVE-8 Drier, Stabilizer and Accelerator is a registered trademark of R.T. Vanderbilt Holding Company, Inc. or its respective wholly owned subsidiaries.
- Cem-All and Hex-Cem are registered trademarks of OM Group, Inc.
- Duramac is a registered trademark of Eastman Chemical Company.
- Exkin is a registered trademark of CONDEA Servo, LLC.

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